

Batch Formula

| Raw Material | Formula | Unit |
|--------------------------------|---------|------|
| 1 . Silica Sand <i>Silo 1</i> | | kg. |
| 2 . Silica Sand <i>Silo 2</i> | | kg. |
| 3 . Soda Ash | | kg. |
| 4 . Dolomite | | kg. |
| 5 . Mixed Feldspar | | kg. |
| 6 . Sodium Sulfate | | kg. |
| 7 . Selenium | | kg. |
| 8 . Cobalt | | kg. |
| 9 . Foreign Cullet, FN1 | | kg. |
| 10 . Foreign Cullet, FN2 | | kg. |
| 11 . Factory Cullet, FN2 | | kg. |

Remarks :

This formula can be changed depending on the glass quality

The molten glass per batch is kg.

The effective date is the

****Batch Moisture 3.0 ± 0.2%**

Cullet

- Silo FN1 = kg/Batch
 - Silo 09 Foreign Cullet (.....) =kg/Batch
 - Silo 09 Foreign Cullet (.....) =kg/Batch
 - Silo 09 Foreign Cullet (.....) =kg/Batch
- Silo FN2 = kg/Batch
 - Silo 10 Factory Cullet (.....) =kg/Batch
 - Silo 10 Factory Cullet (.....) =kg/Batch

Total = kg/Batch

Silica Sand

- Silo 1+Silo 2 =kg/batch
- Silo 7 =kg/batch
- Silo 8 =kg/batch

Total = kg/Batch

Premix

- Silo 7 =kg/batch
- Premix1 = 1 set
 - Dry Silica Sand = ton
 - Additive (Selenium g) = bags
 - 1 set = (...../.....) batch
- Silo 8 =kg/batch
- Premix2 = 1 set
 - Dry Silica Sand = ton
 - Additive (Cobalt kg) = Bottles
 - 1 set = (...../.....) batch

Composed By : _____

(Section Manager / Engineer)