

CHECK SHEET SPARE PARTS PREPARE

FORMING DEPARTMENT

Date _____/_____/_____

ITEM	SPARE PARTS NAME	CODE	AMOUNT / Pcs.		CHEEK	หมายเหตุ
		รหัสวัสดุ	Min	Max	Act.	
1	Graphite Plate Lower	SM 68982	10	20		
2	Graphite Plate Upper	SM 68981	10	20		
3	Graphite Gripper Turning	SM 69021	10	20		
4	Graphite Plate Big (Right)	SM 69017	10	20		
5	Graphite Plate Small (Left)	SM 69016	10	20		
6	Cap Reversing (Teflon)	SM 69005	20	30		
7	Graphite Plate Side Wall Small	SM 68983	10	20		
8	Graphite Plate Side Wall Small Big	SM 68980	10	20		
9	สัปดาห์วางพร้อม 1x1 เมตร	16195035	1/4	1		
10	Stopper Loading	-	4	6		

HOLDER SPARE PARTS PREPARE

ITEM	SPARE PARTS NAME	CODE	AMOUNT / Pcs.		CHEEK	หมายเหตุ
		รหัสวัสดุ	Min	Max	Act.	
1	Winder Finger	SM 68669	10	15		
2	Shim Finger Cylinder	SM 68726	10	20		
3	Finger Arm Turning Head	SM 68671	6	8		
4	Support Arm Gripper Left (ชุด Loading)	SM 69033	4	6		
5	Support Arm Gripper Right (ชุด Loading)	SM 69034	4	6		
6	Freerunning Chute Left (ชุด Loading)	SM 69032	4	6		
7	Freerunning Chute Right (ชุด Loading)	SM 69031	4	6		
8	Plug Roller	SM 69028	10	15		
9	Plate Shim Finger Mat	SM 69030	10	15		
10	Plate Holder Travel	SM 69029	4	6		
11	Pin Lock Roller Mat	SM 69035	10	15		
12	Lower Plate Take Out	SM 68869	6	8		
13	Plate Take Out	SM 68870	6	8		
14	Plate Shim Travel	-	10	15		
15	Gripper Take Out	-	16	20		

SPARE PARTS LIST COMPLETE SET

ITEM	SPARE PARTS NAME	AMOUNT / Pcs.		CHEEK	หมายเหตุ
		Min	Max	Act.	
1	Gripper Pincer Take Out Double Pincer	14	20		
2	Gripper Finger	12	15		
3	Cross Table (Set)	4	8		
4	Gripper Take Out Welding (Front)	4	6		
5	Gripper Take Out Welding (Back)	4	6		
6	Gripper Turning	6	8		
7	Roller Freerunning Short	4	6		
8	Roller Freerunning Long	4	6		
9	Support Plate Take Out Welding	4	6		
10	Lifting (Set)	6	8		
11	Upper Plate (Set)	2	4		
12	Lower Plate (Set)	2	4		

Person In Charge : Team E,F

Operator _____

Team _____

Leader _____

Shift Engineer _____