DAILY REPORT OF GLASS BLOCK

PLANT..... LINE.....

DATE (ตามตารางกะ) MODEL

TEAM

TEAM

DATE (สากล)

TEAM

COLOR OF GLASS / DEFECT		TIME	08.00-09.00	09.00-10.00	10.00-11.00	11.00-12.00	12.00-13.00	13.00-14.00	14.00-15.00	15.00-16.00	Morning sub-total	16.00-17.00	17.00-18.00	18.00-19.00	19.00-20.00	20.00-21.00	21.00-22.00	22.00-23.00	23.00-24.00	Evening sub-total	00.00-01.00	01.00-02.00	02.00-03.00	03.00-04.00	04.00-05.00	05.00-06.00	06.00-07.00	07.00-08.00	Night sub-total	TOTAL pcs
REJECT DEFECT	PRESS MACHINE	COLD BOTTOM RING																												
		HOT CRACK AT SURFACE																												
		NOT FULLY PRESS																												
		PLUNGER LINE																												
		GLASS SPIKE OUTSIDE																												
		DIRTY SWABBING																												
		DIRTY BOTTOM																												
		SHEAR MARK																												
		OIL MARK																												
		AIR MARK																												
	WELDING MACHIN	NOT PARALLEL																												
		OVER BLOWN																												
		UNDER BLOWN																												
		OVER HEIGHT																												
		UNDER HEIGHT																												
	PRESS / MOULD	COLD CRACK CORNER																												
		HOT / COLD PLUNGER																												
		PLUNGER MARK																												
		CHIP AT PRESS EDGE																												
		MOULD MARK																												
		SCRATCH																												
	PRESS/WELDING/MOULD	CRACK SEALING																												
		GLASS SPIKE INSIDE																												
		GRIPPER MARK																												
		LEHR BROKEN																												
		BROKEN / KNOCKED EDGE																												
		COLD CRACK SIDE WALL																												
		OTHER FORMING																												
	HOURLY TOTAL FORMING																													
	FURNACE	BUBBLE																												
		STONE																												
		ORIFICE																												
		OTHER FURNACE																												
	HOURLY TOTAL FURNACE																													
HOURLY TOTAL REJECT DEFECT																														
% TOTAL REJECT DEFECT																														
TOTAL GOOD																														
% TOTAL GOOD																														
CAPACTTY (Pcs / hr.)																														
QC Inspector																														
Forming Operator																														

REMARK

จำนวนพาเลทที่ได้ _____

จำนวนพาเลทที่ได้ _____

จำนวนพาเลทที่ได้ _____